

Black Volume Mascara

The volume building effect of this mascara is based on Coloursphere® composite colourants. The spherical shape of the Coloursphere® composites enhances the application qualities of the mascara helping the product to glide on with ease while the size of the particles builds volume. Hydrasoft® Sea modifies the viscosity of the water phase and functions as a film former. Alphaflow® 30 is a lightweight emollient, but not volatile. Creasil® ID CG is highly volatile and improves application qualities.

Ingredients	INCI Name	Qty%	Supplier
Phase A			
	Water	q.s.	
Hydrasoft® Sea	Water (and) Algae Extract (and) Natto Gum (and) Chlorphenesin (and) Citric Acid Magnesium Aluminium Silicate PVP Propylene Glycol Xanthan Gum	26,75 0,40 4,00 2,00 0,20	1)
Phase B			
	Methyl Glucose Sequistearate VP/Eicosene Copolymer	3,00 4,00	
Phase C			
Alphaflow® 30	Hydrogenated Polydecene	2,00	1)
Creasil® ID CG	Isododecane Glyceryl Stearate Cera Alba	5,00 1,70 7,00	1) 1)
Phase D			
	Propylparaben Behenyl Alcohol	0,05 1,20	
Phase E			
	Digluconate Chlorhexidine	0,50	
Phase F			
Coloursphere® HL Black WL 40	Iron Oxides (and) Styrene/Acrylates Copolymer (and) PEG 26 - PPG 30 Phosphate	9,00	1)
Creablack® LN	Iron Oxides CI 77499	6,00	1)

Procedure:

1. Heat up phase A to temperature of 60° C - 70° C and stir at the speed of 500-600rpm until homogenous.
2. Heat up phase B to temperature of 60° C - 70° C and stir at the speed of 500-600rpm until homogenous.
3. Add phase B into phase A.
4. Let the mixture (A+B) cool down under agitation (500-600rpm) to temperature below 35° C.
5. Add phase C and D and stir until homogenous.
6. Adjust pH to 3,70 - 3,80.

NOTE: Please note that sufficient preservative system needs to be used, we do not guarantee microbiological stability.

Suppliers:

- 1) CIT SARL/COSMO CHEM SARL

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